

# UST BASICS - HOW TO CONDUCT AN INSPECTION FOR BEGINNERS

Hung "John" Pham, Contra Costa County HS Xavier Bryant, Contra Costa County HS M-C<sub>3</sub>

March 20-23, 2023



- 25th California Unified Program
  - Annual Training Conference
    - March 20 23, 2023

# Very Brief Intro

- John Pham CUPA Inspector (5 years DTSC, 9 years Contra Costa County)
- Xavier Bryant 14 years DTSC & 8 years Contra Costa County



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# Speaker Biographies



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  - Annual Training Conference
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## Brief Look at Audience – Raise of Hands

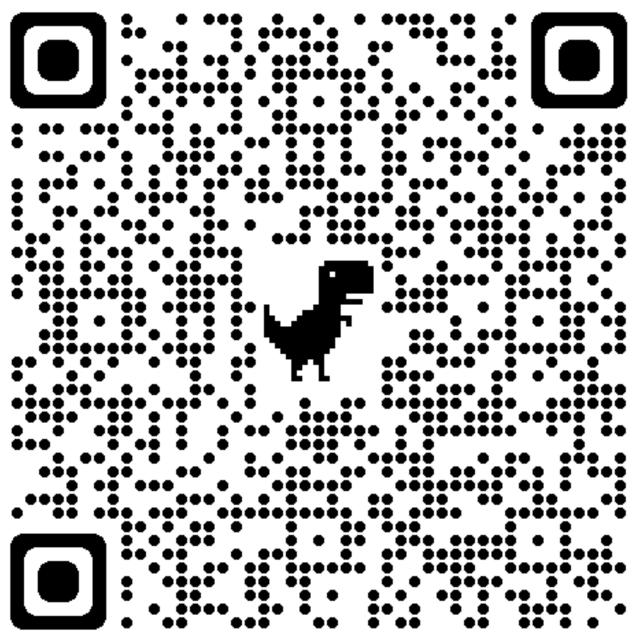
- Who is a regulator? Who is industry?
- Regulators: Who is assigned more than 10 UST sites? 20, 30, 40, 50, 60?
- Industry: Performs more than 50 UST visits? 100? 150?
- Regulators: Less than 1 year experience? 5, 10? More than 15?



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Presentation and References





# Why inspections? (Waterboards Website)

Water is a precious resource in California, and maintaining its quality is of utmost importance to safeguard the health of the public and the environment.

**Statewide Campaigns** 

- **EPA Water Sense**
- Report an Environmental Concern
- **Save Our Water**
- 📤 Flex Alert

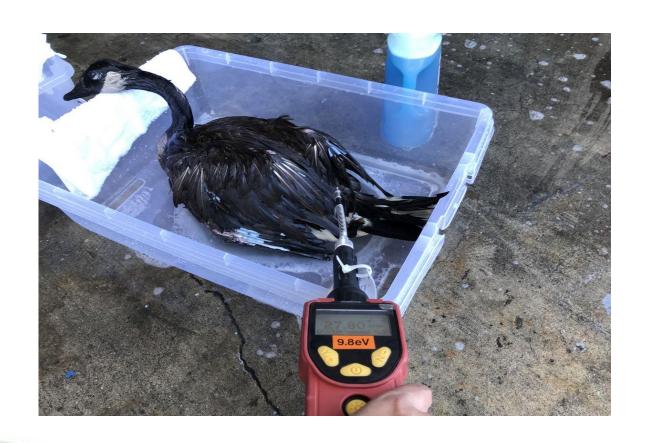




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# Gasoline released into Harbor

-Waterfowlwere rescued-1 of manycontaminated





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# Acronymns

- AEO administrative enforcement order
- APSA Aboveground Petroleum Storage Act
- ATG or TLM Automatic Tank Gauge or Tank Level Monitor
- A/V Audible Visual (referring to monitoring panel alarms)
- BOE Board of Equalization
- CCR California Code of Regulations
- CERS California Environmental Reporting System
- CFO Chief financial officer
- CITLD Continuous In Tank Leak Detection
- CSLD Continuous Statistical Leak Detection
- CUPA Certified Unified Program Agency



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- DO Designated Operator (certificate required from ICC)
- DW Double Wall
- ELD Enhanced Leak Detection
- HSC Health and Safety Code
- ICC International Code Council (agency certifying CA UST individuals)
- LG Local Guidance (referring to LG letters from SWRCB)
- LLD Line Leak Detector
- MC or AMC Annual Monitoring Certification
- NOV notice of violation
- NTC notice to comply
- OPE Overfill Prevention Equipment



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- OSFM Office of state fire marshal
- PA Participating Agency
- PEI Petroleum Equipment Institute (industry standards)
- PLLD or ELLD Pressure Line leak detector or Electronic line leak detector
- RD Release Detection
- RP Release Prevention
- RTC return to compliance
- SB989 Senate Bill 989
- SIR Statistical Inventory Reconciliation
- SOC Significant Operational Compliance



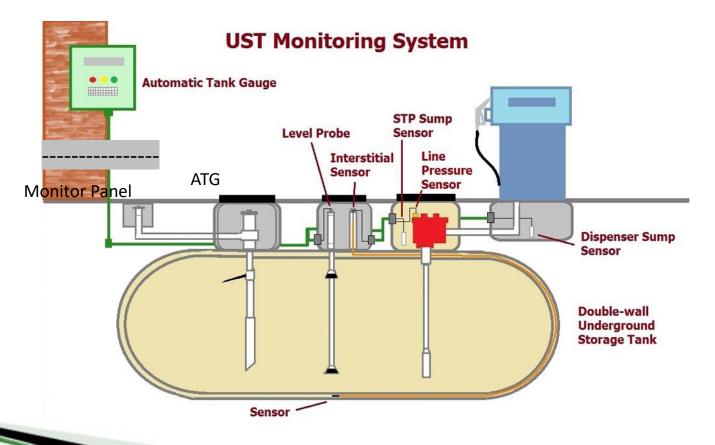
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- SS Safe Suction
- STP Submersible turbine pump
- SW Single Wall
- SWRCB State water resource control board
- TIUGA Tank in Underground Area
- UDC Under Dispenser Containment
- UST Underground storage tank
- VPH Vacuum Pressure Hydrostatic (continuous monitoring)



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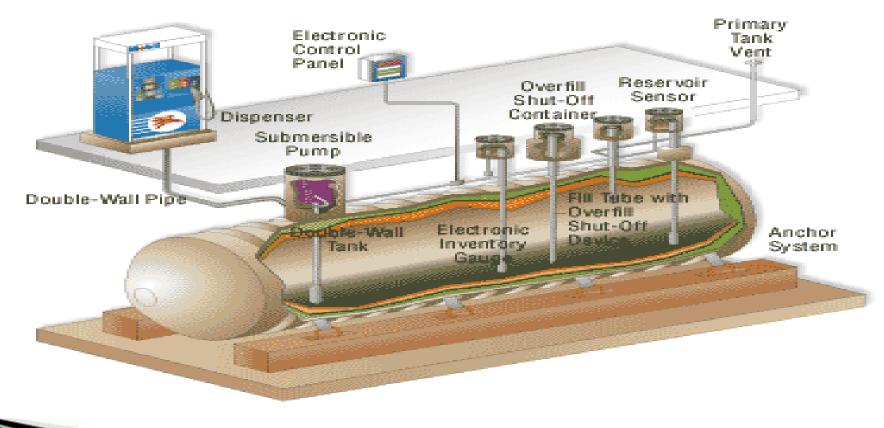
# UST System Overview (from internet source)



CALIFORNIA

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   Annual Training Conference
  - Annual Training Conference
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# UST System Overview (from internet source)



CALIFORNIA

- 25th California Unified Program
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# Types of UST Inspections

- Monitoring Certification (MC) Annual Routine Inspection (12 months) LG-159 under revision
- Spill Container Testing (12 months) LG-166 under revision
- Permit inspections (per department/agency) (e.g. cold start, direct bury spill buckets)
- Secondary Containment Testing (aka SB989) (36 months) LG-160
- Overfill Prevention Equipment Inspection (OPE) (36 months) LG 150-3

- Install (tank set, primary piping, secondary piping, ELD, final)
- Permanent Closure
- Temporary Closure
- Corrosion (36 months)
   -single wall steel
- Tank lining (120 months
   / 60 months thereafter)
   -single wall steel
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# Exempt tanks (examples)

- 1,100 gallons or less capacity located on a farm and used for the storage of motor vehicle fuel for the primary purpose of agricultural use
- -Sumps, separators, storm drains, catch basins, oil field gathering lines, refinery pipelines, lagoons, separation sumps, lined and unlined pits, sumps and lagoons, liquified petroleum, liquid asphalt
- Hydraulic fluid tanks that use compressed air or hydraulic fluid to operate lifts, elevators, or similar devices
- -TIUGA (Tank in Underground Area), see historical APSA presentations
- See CA Title 23 Section 2621



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# Pre-Inspection File Review

- Is it a regulated UST?
- What is the install date or when will it be installed?
- Where is the install? Is it in California where the CUPA/PA has jurisdiction?
- CERS and Local Files / Database
- -UST Forms: Operator Permit Application (A), Tank Information (B), Monitoring Plan (D), Designated operator form, Financial Responsibility, Site Plot Plan (map)



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# Pre-Inspection File Review

- UST Response Plan (E)
- BOE number
- Last Routine Inspection & Annual Monitoring Cert
- Line Leak Detector Test (12 months)
- Spill Container test (12 months)
- Secondary Containment Testing (SB989) (every 36 months, VPH sites continuously tested [not applicable for separate testing])
- Employee Training (12 months)
- Overfill Prevention Equipment (every 36 months)



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### CERS.CALEPA.CA.GOV

- Review submitted information from the UST owner/operator
- Tank Information/Monitoring Plan
- Monitoring Site Plan
- Certification of Financial Responsibility
- Response Plan
- Owner/Operator: Written Agreement
- Letter from Chief Financial Officer
- Are they accurate? Garbage in/Garbage out. This is very important that the inspector should review the UST CERS submittal carefully using the inspection observation and testing results or contacting UST technician.



**Business Portal Sign** 

Business Training Portal Sign In



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Regulator Sign In

Regulator Training Portal Sign In

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# File Review Checklist (example) -Just Flapper for OP valve is okay (last row) -(see shared files)



Facility Name:	Date:	-
Address:	Specialist	25
FILE REVIEW:	YES/NO	O/NA DATE
CUPA Permit current     Continuous monitoring system certification     Line leak detector certification current (if.     Secondary containment testing current (if.     UPCF UST Facility Form on file current     UPCF UST Tank Page 1 & 2 Form on file     Proof of Financial Responsibility current     UST Monitoring Plan on file current     UST Plot Plan on file current (or refer to File)     UST Response Plan on file current	applicable) applicable) current  HMBP)	
<ol> <li>Owner/Operator Agreement on file curren</li> <li>Required integrity testing current (if appli</li> <li>Enhanced leak detection testing current (if</li> </ol>	t (if applicable)	
<ol> <li>Owner/Operator Agreement on file curren</li> <li>Required integrity testing current (if appli</li> <li>Enhanced leak detection testing current (if</li> <li>MONITORING EQUIPMENT:</li> </ol>	t (if applicable)	MODEL NUMBER
12. Owner/Operator Agreement on file curren 13. Required integrity testing current (if appli 14. Enhanced leak detection testing current (if MONITORING EQUIPMENT: INSTALLATION DESCRIPTION	tt (if applicable) cable) f applicable)	MODEL NUMBER
12. Owner/Operator Agreement on file curren 13. Required integrity testing current (if appli 14. Enhanced leak detection testing current (if MONITORING EQUIPMENT: INSTALLATION DESCRIPTION Main UST Monitoring System	tt (if applicable) cable) f applicable)	MODEL NUMBER
12. Owner/Operator Agreement on file curren 13. Required integrity testing current (if application) 14. Enhanced leak detection testing current (if MONITORING EQUIPMENT: INSTALLATION DESCRIPTION Main UST Monitoring System Additional UST Monitoring System	tt (if applicable) cable) f applicable)	MODEL NUMBER
12. Owner/Operator Agreement on file curren 13. Required integrity testing current (if application) 14. Enhanced leak detection testing current (if MONITORING EQUIPMENT:  INSTALLATION DESCRIPTION Main UST Monitoring System  Additional UST Monitoring System  Product Line Leak Detectors	tt (if applicable) cable) f applicable)	MODEL NUMBER
12. Owner/Operator Agreement on file curren 13. Required integrity testing current (if applic 14. Enhanced leak detection testing current (if MONITORING EQUIPMENT:  INSTALLATION DESCRIPTION Main UST Monitoring System Additional UST Monitoring System Product Line Leak Detectors Automatic Tank Gauge Device	tt (if applicable) cable) f applicable)	MODEL NUMBER
12. Owner/Operator Agreement on file curren 13. Required integrity testing current (if appli 14. Enhanced leak detection testing current (if MONITORING EQUIPMENT:  INSTALLATION DESCRIPTION Main UST Monitoring System Additional UST Monitoring System Product Line Leak Detectors Automatic Tank Gauge Device Tank Annular Space or Vault Sensor(s)	tt (if applicable) cable) f applicable)	MODEL NUMBER
Product Line Leak Detectors Automatic Tank Gauge Device	tt (if applicable) cable) f applicable)	MODEL NUMBER

Piping Sump Annular Space Sensor(s)

Vent Transition Sump Annular Space Sensor(s)

UDC Sensor(s) or Float(s)

UDC Annular Space Sensor(s)

Vent Piping Annular Space Sensor(s)

Vapor Piping Annular Space Sensor(s)

Product Piping Annular Space Sensor(s)

Vent Transition Sump Sensor(s)

Overfill Devices (2 required)

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Ball Float (90%) Flapper Valve (95%)

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# EC and ECR (Envision Connect, Envision Connect Remote – programs for inspections)

- Facility Dispatch Center (EC)
- Outstanding Violations (EC-Violation Dispatch Center or ECR-prior violation)
- Outstanding Fees (EC)
- Current Inspection Date (ECR-Routine Inspection)



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### Database or Local Files

- What do you find here?
- THE MOTHER LODE of information
- Previous Inspections/Notice of Violations
- Monitoring System Certification forms (annual)
- Spill Bucket (Container) Report forms (annual)
- SB 989/Secondary Containment Report forms (every 36 months or 6 months after repair or installation)
- Overfill Prevention Equipment Inspection Report forms (every 36 months)
- Current Operating Permits
- Tank As Built, Site Drawing (if you are lucky)
- Permit for Piping & Tank Modification/Tank Installation
- Correspondences, Etc.



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### Database or Local Files

- Tank Tightness Test
- Line Tightness Test (every 36 months)
- For Single Wall Tanks (removed by 12/31/2025): Cathodic Protection Test [Impressed Current (IC) & Sacrificial Anode (SA)] (every 36 months or within 6 months of the date of the completion of a repair) LG 145-2
- 10 years lining inspection
- 5 years lining inspection
- ELD test (LG 161-5): UST system with a single-walled component that is located within 1,000 feet of a public drinking water well (vent, tank riser, vapor recovery piping, and suction piping that meet the definition of section 2636(a) are not consider SW component), or new installation



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### What are we inspecting when we are onsite for annual inspection?

- Permit Present on site
- Review Designated Operator Monthly Inspection Checklists
- Review Employee Training Records
- Inspect Monitor Panel
- Observe leak detection devices, make sure they are in good condition, proper location and fully operable
- All sensors placed at lowest point and detected a release at the earliest opportunity in the secondary containment
- Line Leak Detectors (Electronic or Mechanical) for pressurized system operable at specified leak rate (3 GPH, 0.1 GPH, or 0.2 GPH)
- MLLD restricts the flow through the pipe when a release is detected
- ELLD shuts off the pump when a release is detected



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# **Annual Inspection**

- ELLD: a) for emergency generator tank system, the ELLD create an audible and visual alarm when a leak is detected
  - b) for pressurized tank system, the turbine automatically shuts off when a release is detected
- All secondary containment free of debris and liquid (violation for tank system installed after July 1, 2003)
- Cathodic Protection Systems/IC: inspect every 60 days
- Test spill/fill container/bucket:
  - a) minimum capacity five gallons (Per PEI 1200: add water to the spill container to a level within 1.5 inches of the top of the spill container; allow the water to settle for 5 minutes before the initial water level measurement is taken; after 1 hour, document the ending water level measurement; Pass: the water level drops less than 1/8 (0.125) inch); LG 166 is under revision
  - b) spill container drain operable or hand-pump present



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# Annual Monitoring Certification video



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# BREAKTIME!



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#### Appendix VI Underground Storage Tank Monitoring System Certification Form

Repair

12 Month

Installation

TYPE OF ACTION

#### 1. FACILITY INFORMATION CERS ID Certification Date Facility Name Facility Address City ZIP Code 2. SERVICE TECHNICIAN INFORMATION Company Performing the Certification Phone Mailing Address Service Technician Performing Test Contractor/Tank Tester License Number ICC Expiration Date ICC Number 3. TRAINING AND CERTIFICATIONS Manufacturer and Test Equipment Training Certifications Expiration Date 4. CERTIFICATION BY SERVICE TECHNICIAN CONDUCTING TEST I hereby certify that the monitoring system is operational in accordance with California Code of Regulations, title 23, division 3, chapter 16, section 2638; that required supporting documentation is attached; and all information contained herein is accurate. Service Technician Signature Total # of Pages

CERS = California Environmental Reporting System, GPH = Gallons Per Hour, ID = Identification, ICC = International Code Council, LLD = Line Leak Detector, NA = Not Applicable, SW = Single-Walled, UDC = Under-Dispenser Containment, UST = Underground Storage Tank, VPH = Vacuum/Pressure/Hydrostatic

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#### Underground Storage Tank Monitoring System Certification Form

5. MONITORING SYSTEM AND	PROGRAMMING				
A separate Monitoring System	Certification Form must be pre	epared for each co	ntrol p	oane	I.
Make of Monitoring System Control Panel	Model of Monitoring System Control Panel	Software Version	Insta	lled	
Attach the post-certification repo		pable of generating	Yes	No	NA
All monitoring equipment is opera	ational per manufacturer's specifi	cations?			
Secondary containment systems	are free of damage, debris, or lic	quid?	2000		
Are the audible and visual alarms	s operational?				
All sensors have been: 1) visually buildup on floats; and 2) tested for					
Are all sensors installed to detect secondary containment?	t a release at the earliest opportu	nity in the			
The monitoring system set-up wa	as reviewed, and proper settings	confirmed?			
Was the monitoring control pane tested, and confirmed operational		ted, functionally			
Does the flow of fuel stop at the dispenser containment?	dispenser if a release is detected	in the under-			
Does the turbine automatically sl monitoring system fails to operat		containment	Janes Andrews		
Does the turbine automatically sl monitoring system detects a rele (Check all that apply) Sump	ase? Which sensors initiate posi				
If monitoring system alarms are r communication equipment opera		enter, is all			

Describe all answers marked "No" or "Fail" and proposed remedy in **Section 9**. List all monitoring equipment either replaced or repaired in **Section 9** 

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Completed by Service

Technician

# Submitted by owner and operator

#### Underground Storage Tank Monitoring System Certification Form

List only sensors tested on date of this certification. List "Sensor ID" as labeled in syst programming. Additional copies of this page may be attached to accommodate all sensor ID Sensor Model Component(s) Monitored		
Sensor IID Sensor Model Component(s) Monitored		
	_	

Describe all answers marked "No" or "Fail" and proposed remedy in Section 9. List all monitoring equipment either replaced or repaired in Section 9

### Underground Storage Tank Monitoring System Certification Form

7. LINE LE	AK DETECTOR TESTI	NG			
Check th	is box if line leak detect	ors ARE NOT installed. (Do not complete this sec	tion.)		
Simulated re	elease rate verified: (Ch	eck all that apply.) 2 GPH	Yes	No	NA
Has the test	ting apparatus been pro	perly calibrated?			
	ncy generator tank syste a leak is detected?	ems, does the LLD create an audible and visual			3
For mechanical LLDs, does the LLD restrict the flow through the pipe when a release is detected?					
For electron detected?					
monitoring s	system is disabled or dis				
monitoring s	system malfunctions or f				
For electron for kinks and		sible wiring connections been visually inspected			
Were all iter	ms on the equipment ma	anufacturer's maintenance checklist completed?			
Were all LLI	Ds confirmed operationa	al within regulatory requirements?			
LLD ID	LLD Model	Lines Monitored	F	ass	Fail
			0	- 19	8 8
			8		
			- 1		

Describe all answers marked "No" or "Fail" and proposed remedy in Section 9. List all monitoring equipment either replaced or repaired in Section 9

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#### Underground Storage Tank Monitoring System Certification Form

(Do not complete this section if either box is checked.)  All wiring has been: 1) visually inspected for kinks, breaks and proper entry and	
	NA
termination; and 2) tested for ground faults?	
Were all in-tank gauging probes visually inspected for damage and residue buildup to ensure that floats move freely, functionally tested, and confirmed operational?	
Was accuracy of system's product level readings tested?	
Was accuracy of system's water level readings tested?	
Were all probes reinstalled properly?	
Were all items on the equipment manufacturer's maintenance checklist completed?	
Probe ID Probe Model Tanks Monitored Pass F	Fail
	H
9. COMMENTS	
	_
Describe all answers marked "No" or "Fail" and proposed remedy.  List all monitoring equipment either replaced or repaired.	
List all monitoring equipment entier replaced of repaired.	

#### Underground Storage Tank Monitoring System Certification Form

010-02/108005 M 215/2	as prepared:
ith your Moi lentify locati	s been prepared that shows all required information, you may include it, rather than this pay oring System Certification Form. The site plan must show the general layout of tanks and s of the monitoring panel, and all leak detection equipment and monitoring locations. Inclusymbols depicted.

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# Completed by Service Technician

### Appendix VIII Underground Storage Tank Spill Container Testing Report Form

PE OF ACTION	Installation	Repair 12	2 Month
. FACILITY INFORMA	ATION		V
ERS ID			Test Date
acility Name			
acility Address		City	ZIP Code
. SERVICE TECHNIC			Dhana
ompany Performing th	le l'est		Phone
failing Address			
Service Technician Per	forming Test		
contractor/Tank Tester	License Number		
CC Number			ICC Expiration Date
TRAINING AND CE	RTIFICATIONS		
lanufacturer and Test	Equipment Training Cert	rifications	Expiration Date
TEST PROCEDURE	INFORMATION		
est Procedures Used	Components	Tested	
	i i		
CERTIFICATION BY	SERVICE TECHNICIA	N CONDUCTING TEST	
egulations, title 23, c	livision 3, chapter 16, s	section 2637.1; that req	vith California Code of uired supporting accurate. I understand
		upon request by the go	
ervice Technician Sigr		Date	Total # of Pages

CERS = California Environmental Reporting System, ID = Identification, ICC = International Code Council

Underground Storage Tank
Spill Container Testing Report Form

6. SPILL CONTAINER DETAIL	Z4			
Test Method Developed by		ndustry Standard		I Engineer
Test Type	ressure 🔲 \	/acuum	Hydrostatic	-
Tank ID				
Spill Container Manufacturer:				
Method of Cathodic Protection	<ul> <li>□ Nonmetallic</li> <li>□ Other</li> </ul>	☐ Nonmetallic ☐ Other	☐ Nonmetallic ☐ Other	☐ Nonmetallic ☐ Other
Is the spill container minimum capacity five gallons excluding riser volume?	☐ Yes ☐ No*	☐ Yes ☐ No*	☐ Yes ☐ No*	☐ Yes ☐ No*
Method to keep spill container empty	☐ Drain ☐ Pump ☐ Other	☐ Drain ☐ Pump ☐ Other	☐ Drain ☐ Pump ☐ Other	☐ Drain ☐ Pump ☐ Other
Spill Container Test Results	☐ Pass ☐ Fail	☐ Pass ☐ Fail	☐ Pass ☐ Fail	☐ Pass ☐ Fail
Tank ID				
Spill Container Manufacturer:				
Method of Cathodic Protection	☐ Nonmetallic ☐ Other	☐ Nonmetallic ☐ Other	☐ Nonmetallic ☐ Other	☐ Nonmetallic ☐ Other
Is the spill container minimum capacity five gallons excluding riser volume?	□ Yes □ No*	☐ Yes ☐ No*	☐ Yes ☐ No*	□ Yes □ No*
Method to keep spill container empty	☐ Drain ☐ Pump ☐ Other	☐ Drain ☐ Pump ☐ Other	☐ Drain ☐ Pump ☐ Other	☐ Drain ☐ Pump ☐ Other
Spill Container Test Results	☐ Pass ☐ Fail	☐ Pass ☐ Fail	☐ Pass ☐ Fail	☐ Pass ☐ Fail
8. COMMENTS	-			
Describe all answers marked "Ot	her," "No," or "Fai	l" and each propo	osed remedy.	
	CONTROL BERLUE (SOURCE)		CONTRACTOR STATE	
er e				
* Mark here if:				

Spill containers do not have a minimum capacity of five gallons and require replacement

Additional copies of this page may be attached.

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# -InspectionReport-OutdatedReport (double check everything)

-Removed from website

### LG 159 Appendix A

UNDERGROUND STORAGE TANK COMPLIANCE INSPECTION REPORT

Facility Name: If in compliance, check the box. Check NA if not applicable. If a violation, determine if Minor, Class 2, or Class 1, or To Be **Violations** Determined (TBD) if uncertain and will be determined later NA COMMENTS File Review UST Permit to Operate is current HSC 25284(a), 25299(a)(1) 25299 (b)(1) Transfer of permit and/or change of information provided within 30 days of ownership/information changes. T23CCR UST form information current/correct for facility. HSC25286(a) Fees are paid up-to-date. HSC 25285(c); 25287
Certificate of Financial Responsibility submitted and current for all criteria. HSC 25292.2: CCR 2711(11): Monitoring Plan approved for current owner with appropriate content and level of detail. 723 CCR 2632(d) 2634 (d); 2641(h) Current Emergency Response Plan submitted with appropriate content and level of detail. 723 CCR 2632(d) 2634 (d) Plot Plan/Site Map submitted with appropriate content and level of detail. T23 CCR 2711(a)(8) Owner/Operator agreement submitted, if required. Certification of Compliance" submitted by current tank owner Designated Operator Certification submitted. Monitoring system most recent certification conducted within allowable timeframe (sensors and console). Results submitted and show all required components with passing results. HSC 25284.1(a)(4)(c);T23CCR 2638 Spill bucket most recent test results conducted within allowable time frame. Results submitted and indicate a Leak Detector testing conducted within allowable time frame. The annual certification submitted and shows passing results. RD 40CFR280.40(a)(2); 280.43(g)(1-2); 280.44(a); HSC 25292(e); T23 CCR Secondary containment testing conducted within allowable time frame. Testing results submitted and indicate a passing test. HSC 25284.1(a)(4)(B); CCRT23 2637(a); Pipeline and/or tank integrity testing conducted within allowable time frame. Testing results submitted and indicate passing results. Repaired tanks/piping are tested within 30 days of the repair. 40CFR 280.33, 40,41,44; T23CCR 2636(f); 643(b)(3),(c)(3),(d)&(e), 2661; ELD test conducted within allowable time frame. Results submitted and passing results achieved. T23CCR2644.1 The corrosion protection system is checked by a corrosion specialist within six months of installation/repair and at least every three years thereafter, results show protection to be adequate. 40CFR280.31; 280.70; T23CCR 2635(a)(2)

UNDERGROUND STORAGE TANK COMPLIANCE INSPECTION REPORT Facility Name:

8	Requirements:						
Ē	Significant Operational Compliance	-	3.2	-	0.020		
Compliance	RD=Release Detection RP=Release Prevention	Minor	Class	Class 1	TBD	NΔ	COMMENTS
N	On-Site Review	-				140	I
1	This Inspection is being conducted during the annual		<del>                                     </del>				
	monitoring certification. ☐ YES ☐ NO	ll .	1		ı		
	The service technician has provided ICC Certification and	ll .	ı		ı		
	manufacturers training documentation, and possesses a tank testers license or works under a CSLB contractor's license.	ll .	ı	l	ı	ll .	
	Testers license or works under a CSLB contractor's license.  ☐ YES ☐ NO		l				
	Tank/Piping Components, Monitoring and						
	Monitoring Equipment.						
	<u>General</u>						
□20	Tank systems meet current construction standards as required	1		1			
□21	for type of system. HSC 25288; Hazardous substance tanks have secondary containment.	54307	2000	0.000	Same of the		
	40CFR 280.42(b); T23CCR2631	RP	RP	RP	RP		
□22	Electronic monitoring system has audible and visual alarm in operating condition. 723CCR 2632, 2634, 2636						
□23	Monitor console programmed appropriately for monitoring		┢		100		l
Ш20	option used. 723CCR 2638. 2643. 2643.1	ll .	ı		ı		
□24	Tank systems in temporary closure meet the leak detection	RD	RD	RD	RD		
	and closure requirements. 40CFR 280.70; T23CCR 2670	RD	RD	RD	RU	ш	
□25	Overfill Prevention mechanism present and operational	ll .			2000	ll i	
	according to type: □Flapper valve □ Audible-visual alarm □ball float. □ AV alarm and Ball Float 40CFR 280.20(a)(1)(iii):	RP	RP	RP	RP		
	280.21(d): T23CCR 2635(b)(2): 2631(d)(4)	15,000	10000		ı		
□26	Spill prevention device is present and functional, (in good			200	Y	802907	
	condition and drain mechanism operational). 40CFR	RP	RP	RP	RP		
□27	280.20(c)(1)(l; 280.21(d); T23CCR 2635(b)(1)  Piping and piping penetration boots within sumps/UDC are in	$\vdash$	$\vdash$	<del> </del>	-	9220/1	
121	good condition. HSC 25288(a); 25292.1		l		ı		
□28	All sumps, fills, UDC's free from debris and liquid. HSC 25291(e),				1 2		
□29	25290.1, 25290.2, T23 CCR 2630(d)  Area around vents appears free from signs of leakage. HSC	-	-		-	88=24	
□29	25288(a): 25290.1, 25290.2, 25295.5	ll .	ı		ı		
□30	Release Detection methods are present and meet	RD	RD	RD	RD		
	performance standards. 40CFR 280.40(a)(3)	140	100	130	1,0		
	Tank Monitoring						
	O <u>DW</u>						
□31	Interstitial monitoring conducted properly. 40CFR 280.40(a)(2); 280.43(g)(1-2); T23CCR 2636 (f)(1)	RD	RD	RD	RD		
□32	All sensors are correct for type of system and operational. 723	RD	RD	RD	RD		
□33	CCR 2638; 40CFR 280.40(a)(2); 280.43(g)(1-2); HSC 25290.12;25291  All sensors are located in the proper position/location, 40CFR	RD	RD	RD	RD		
	280.40(a)(1); 280.43(q)(1-2); HSC 25290.1-2:25291; T23CCR 2641(a)	KD	KD	RD.	KD		
	O <u>SW</u>						
	♦ SIR		L				
□34	SIR and Biennial .1 gph tank test performed properly. 40CFR 280.41, 43: T23CCR 2646.1: 2643	RD	RD	RD	RD		
□35	Non-passing SIR monitoring report results are reported and	RD	RD	RD	RD		
	investigated properly.40CFR 280.41(a),43(h)(1),(2); T23CCR 2646.1	, N.D	, CD	IND.	IND.	_	

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Appendix A

Tank Lining recertification is current (within 10 years of lining and every 5 years thereafter).40CFR280.21(b)(1)(iii); T23CCR 2663(h

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# Report completed by inspector

# Submit after inspection

UNDERGROUND STORAGE TANK COMPLIANCE INSPECTION REPORT Name: Date:

	Requirements:						
Compliance	Significant Operational Compliance RD=Release Detection RP=Release Prevention	Minor	Class 2	Class 1	TBD	NA	COMMENTS
-	Automatic Tank Gauging (ATG)				1 3		· ·
736	ATG .2 gph monthly tank gauging test performed properly.	10000	la co	Saur	12.00	_	
	40CFR280.43', T23 CCR 2643(b)(1)	RD	RD	RD	RD		
□37	ATG generates a hard copy printout of all data reported including time and date, tank id, fuel depth, water depth, temperature, liquid volume and duration of test. If installed after 1/1/95 printout includes calculated leak rate and leak threshold. T23CCR 2643(b)(1)				24 &		
					8 8		}
□38	Weekly manual tank gauging performed properly. 40CFR 280.43 T23CCR 2645	RD	RD	RD	RD		
□39	Tank Integrity test performed, if necessary.40CFR 280.43; T23CCR 2645		l.		G 5		
		_			10 9	2	
□40	Monitoring system is installed and monitored properly. 40CFR 280.47-48; T23CCR 2647-48	RD	RD	RD	RD		
- 4							5
□41	Tanks/piping meet vaulted tank exemptions, and weekly visual monitoring records are kept up-do-date. T23CCR25283.5						
	Pipe Monitoring		ľ		20 5		*
1	O DW				100		
- 8	♦ Continuous Monitoring System				1 2	ŝ	
□42	DW piping (gravity, suction, pressure) has continuous monitoring system that activates an audible and visual alarm or stops the flow of product at the dispenser when a leak is detected. T3SCR 268(fift)	RD	RD	RD	RD		
			t –	t	1	ii —	
□43	An annual .1 gph line integrity test is performed properly.  (Either third party or by ELLD.) T23CCR 2636(f)(4)	RD	RD	RD	RD		
□44	In lieu of the annual tightness test for DW piping, the monitoring system for all product piping outside the dispenser is fail-safe and shuts down the pump when a leak is detected AND auto shutdown or flow restriction occurs when a leak is detected in the UDC. 723CCR 2636(f)(5)	RD	RD	RD	RD		
□45	Line Leak detectors installed, annually tested and operational on DW pressurized piping that detects a 3 gph leak, and restricts or shuts off flow of product. T23CCR 2636(f)(2)	RD	RD	RD	RD		
□46	In lieu of LLD, continuous monitoring system of DW emergency generator tank activates audible and visual alarm, system is checked daily, and logs are kept. 723CCR 2636(f)(6));	RD	RD	RD	RD		
	O SW						
	♦ Line Integrity Testing			-			
□47	SW pressurized piping annual .1 gph line integrity test or a monthly .2 gph line integrity test is performed properly. 40CFR280.41.44; 723 CCR 2643 c (2-3)	RD	RD	RD	RD		
□48	SW suction system .1 gph line integrity test is performed every three years. 40CFR280.40-41: T23 CCR 2643(d)	RD	RD	RD	RD		

UNDERGROUND STORAGE TANK COMPLIANCE INSPECTION REPORT

	Poguiremente:		17				20000000
Compliance	Requirements: Federal Significant Operational Compliance RD=Release Detection RP=Release Prevention	Minor	Class 2	Class 1	TBD	NA	COMMENTS
□49	SW gravity flow piping biennial .1 gph integrity test or overfill tank integrity test is conducted within allowable time frames.	RD	RD	RD	RD		
□50	SW conventional suction inspections conducted for presence of air in the pipeline. Daily monitoring records are kept. 723CCR 2643(d).  Safe Suction (SS) System	RD	RD	RD	RD		
□51	Piping meets the SS requirements.cFR280.41; CCR 2636(a)(3)(A-D)	RD:	RD	RD	RD		-
	∴ Line Leak Detectors (LLD)	ND.	IND.	40	150		
□52	Line leak detectors installed, annually tested and operational on SW pressurized piping. Pump shuts down when a leak occurs and when the LLD fails or is disconnected. T23CCR 2666	RD .dl	RD	RD	RD	0	
□53	Line leak detectors installed, annually tested, and operational on SW emergency generator systems; LLD is connected to an audible and visual alarm. 40CFR 280.40(a)(2); 280.43(g)(1),(2); 280.44(a); 723CCR 2666	RD	RD	RD	RD		<b>V</b>
	Under Dispenser Containment (UDC)					.2	
□54	UDC is continuously monitored and either shuts down the flow of product to the dispenser or activates an audible and visual alarm. T23CCR 2636(f)(1)		M	h.	, ,		49
	Corrosion Protection		. ,				
□55	Metal Tanks and piping components have corrosion protection, or are isolated from the backfill. 40CFR 280.20-21	RP	RP	RP	RP		
□56	Corrosion protection equipment turned on, functioning properly and provides continuous protection.  40CFR280.31(a),(b),(1); T23CCR 2635	RP	RP	RP	RP		
□57	Impressed current systems checked every 60 days and records are up-to-date. 40CFR 280.31(c); T23CCR 2635(a)(2);	RP	RP	RP	RP		
	On-site Paperwork						
□58	Permit and conditions available on-site. Facility is operated according to permit. T23CCR 2712(ii)	p.		- 35 - 35			
□59	Monitoring and response plans on-site and are the approved version. T23CCR 2712(i)						
□60	Site plan depicts current site conditions and has all required elements. T23CCR 2632(d)						
□61	All release detection records for monitoring method are available, up-to-date and appropriate for leak detection method. 40CFR 280.41, 280.45	RD	RD	RD	RD		
□62	All monitoring/testing records/documents are available for required timeframe.(3 years, 6 ½ years, five years, life of tank.) T23CCR 2712						
□63	Equipment maintenance records/logs available. T23CCR 2712(b)	RP	RP	RP	RP		
□64	Alarm logs/tapes available and appropriate follow-up actions occurred. T23CCR 2712(b)						
□65	Visual observation logs available, up-to-date, and appropriate follow-up actions to problems occurred. 723CCR 2712(b)						
□66	Designated UST Operator monthly reports available and complete. 723CCR 2715						
□67	Employee training records available and training appropriate and up-to-date. T23CCR 2715			35 3			
□68	Unauthorized releases are recorded and/or reported within allowed timeframes, including non-passing test results. Leak and Spill Logs available. 400FR 280.50: T23CCR 2646.1. 2650.2652	RD	RD	RD	RD		

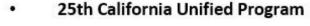
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Appendix A

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- Annual Training Conference
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# Vents





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## Monitor Panels







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# Inside of Monitor Panel





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# **Monitor Panel**





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# Monitor Panel Veeder Root ILS-350 without printout tape





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## Printout Tape (Alarm History Report)





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#### Under Dispenser Containments (UDC)





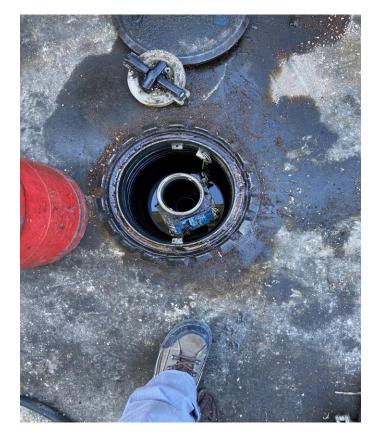




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## Direct Bury Spill Containers







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## Spill Container with Sump/Spill Sump



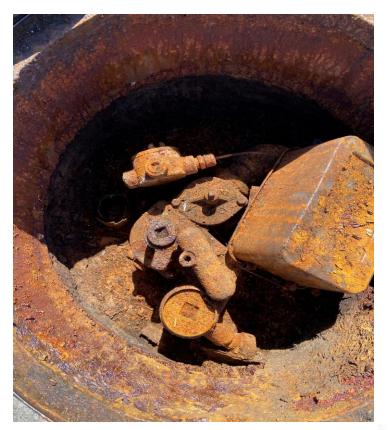




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# Submersible Turbine Pump (STP) sump and STP without sump (direct bury)







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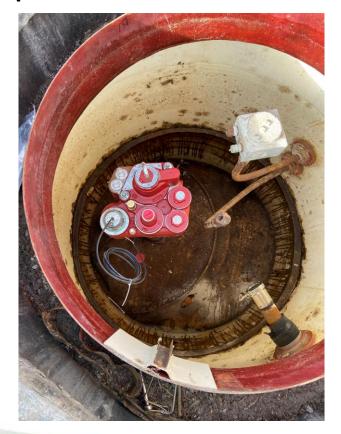
## Direct Bury STP





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## STP Sumps







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LLD or Pressurized Line Leak Detectors (PLLD): this is a Veeder Root (VR)

Electronic LLD designed to detect 3 GPH leak rate at

10 psi within 1 hour



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## Electronic LLD (Incon PLLD)







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# Mechanical LLD from Vaporless Manufacturing Inc (VMI LD2000)







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## Old Red Jacket/Veeder Root MLLD



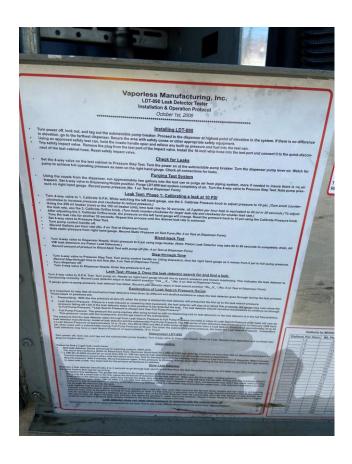


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## VMI LLD testing equipment









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## LLD Testing connected at the filter port



fornia Unified Program I Training Conference arch 20 - 23, 2023

## Sensors (VR 208 for dry sumps and UDCs)





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# Interstitial/annular space VR 304 sensor for liquid filled sumps and UDCs







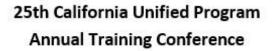
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## Stand A Lone Sensors (VR 001 and Beaudreau 406\* for UDCs)





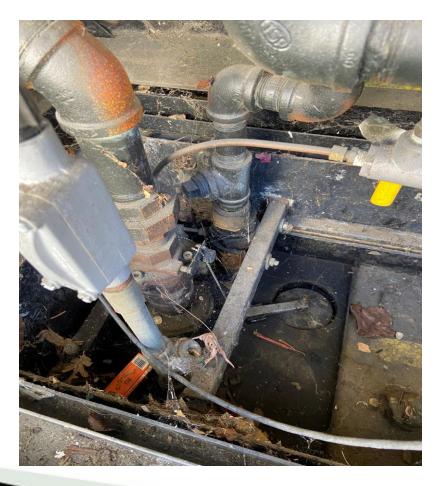




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## Float and Chain System

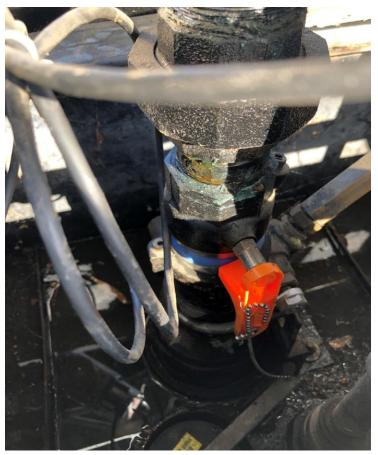




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#### What is it?

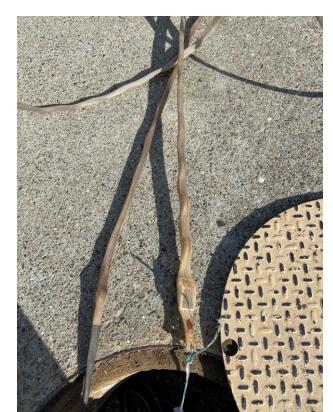






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Tank Annular Sensors (old VR 409 for dry FBG tanks)







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Tank Annular Sensors (new VR 409 for dry

FBG tanks)







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# Tank Annular Sensors (VR 420 for dry DW steel tanks)





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## Tank Annular Sensors (VR 303 for liquid filled DW FBG tanks)







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## What are these sumps?

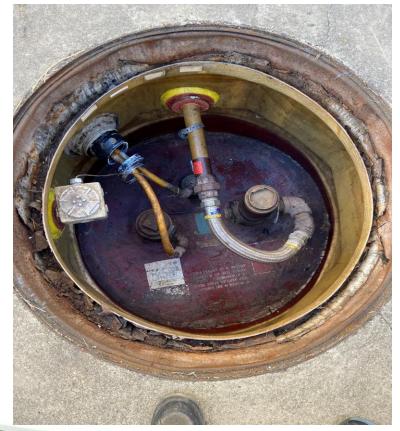






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## What are these sumps?







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## Impressed Current System (Rectifier)







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## BREAKTIME!

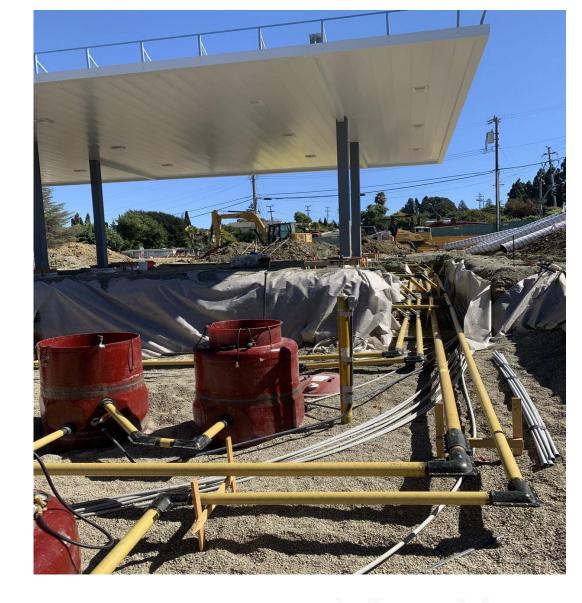


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Secondary Containment Testing (36 months)

T23 CCR 2637





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#### Appendix VII Underground Storage Tank

#### Secondary Containment Testing Report Form

TYPE OF ACTION	Installation	Repair 6 Month	36 Month	
1. FACILITY INFORMATION	ON			
CERS ID			Test Date	
Facility Name			2 2	
Facility Address		City	ZIP Cod	
2. SERVICE TECHNICIAN	INFORMATION			
Company Performing the T	est		Phone	
Mailing Address				
Service Technician Perform	ning Test			
Contractor/Tank Tester Lice	ense Number			
ICC Number		ICC Expiration Date		
3. TRAINING AND CERTI	FICATIONS			
Manufacturer and Test Equ	ipment Training Cert	ifications	Expiration Date	
4. TEST PROCEDURE IN	FORMATION			
Test Procedures Used	Components Tes	sted		
5. CERTIFICATION BY SI	RVICE TECHNICIA	N CONDUCTING TEST		
I hereby certify that the s Code of Regulations, title documentation is attache that test procedures shal	23, division 3, chap d; and all information	oter 16, section 2637; the on contained herein is a	at required supporting ccurate. I understand	
Service Technician Signatu		Date	Total # of Pages	

CERS = California Environmental Reporting System, ICC = International Code Council, ID = Identification, NA = Not Applicable, UDC = Under-Dispenser Containment,

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#### Underground Storage Tank Secondary Containment Testing Report Form

6. TANK SECONDARY C	ONTAINMENT TE	ST		
Test Method Developed by	Manufacturer	Industry Stand	dard 🔲 Profession	nal Engineer
Test Type	Pressure	Vacuum	Hydrostat	ic
Test Equipment Used:	C-C - S-C	30 10	77.1 WY - 190	
Tank ID				
Tank Manufacturer				
Tank Capacity				
Test Start Time				
Initial Reading				
Test End Time				
Final Reading				
Change in Reading				
Pass/Fail Criteria				
Tightness Test Results	Pass Fail	Pass Fail	Pass Fail	Pass Fail
7. PIPE SECONDARY CO	ONTAINMENT TES	ST		
Test Method Developed by	Manufacturer	Industry Stand	dard Profession	nal Engineer
Test Type	Pressure	■ Vacuum	Hydrostat	ic
Test Equipment Used:		- No. 100		
Pipe Run ID				
Pipe Manufacturer				
Test Start Time				
Initial Reading				
Test End Time				
Final Reading				
Change in Reading				
Pass/Fail Criteria				
Tightness Test Results	Pass Fail	Pass Fail	Pass Fail	Pass Fail
Pipe Run ID				
Pipe Manufacturer				
Test Start Time				
Initial Reading				
Test End Time				
Final Reading				
Change in Reading				
Pass/Fail Criteria				
Tightness Test Results	Pass Fail	Pass Fail	Pass Fail	Pass Fail

Additional copies of this page may be attached.

All tests marked "Fail" and any repairs made before or during the tightness test must be described in the COMMENTS section.

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#### Underground Storage Tank Secondary Containment Testing Report Form

8. SUMP/UDC TEST				
Test Method Developed by	y Manufacturer	Industry Stand	dard Profession	nal Engineer
Test Type	Pressure	Vacuum		
Test Equipment Used:				
Sump/UDC ID				
Sump Manufacturer				
Sump Depth (inches)				
Sump Bottom to Top of Highest Pipe Penetration (inches)				
Test Start Time				
Initial Reading				
Test End Time				
Final Reading				
Change in Reading				
Pass/Fail Criteria				
Tightness Test Results	Pass Fail	Pass Fail	Pass Fail	Pass Fail
Sump/UDC ID				
Sump Manufacturer				
Sump Depth (inches)				
Sump Bottom to Top of Highest Pipe Penetration (inches)				
Test Start Time				
Initial Reading				
Test End Time				
Final Reading				
Change in Reading				
Pass/Fail Criteria				
Tightness Test Results	Pass Fail	Pass Fail	Pass Fail	Pass Fail

Additional copies of this page may be attached.

All tests marked "Fail" and any repairs made before or during the tightness test must be described in the COMMENTS section.

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#### Underground Storage Tank Secondary Containment Testing Report Form

8. SUMP/UDC TEST (continued)				
Test Method Developed by	/ Manufacturer	Industry Stand	lard 🔲 Profession	nal Engineer
Test Type	Pressure	□ Vacuum	Hydrostati	С
Test Equipment Used:				
Sump/UDC ID				
Sump Manufacturer	Į .			
Sump Depth (inches)				
Sump Bottom to Top of Highest Pipe Penetration (inches)				
Test Start Time				
Initial Reading				
Test End Time				
Final Reading				
Change in Reading				
Pass/Fail Criteria				
Tightness Test Results	Pass Fail	Pass Fail	Pass Fail	Pass Fail
Sump/UDC ID				
Sump Manufacturer	in the second			
Sump Depth (inches)				
Sump Bottom to Top of Highest Pipe Penetration (inches)				
Test Start Time				
Initial Reading				
Test End Time				
Final Reading				
Change in Reading				
Pass/Fail Criteria	1			
Tightness Test Results	Pass Fail	Pass Fail	Pass Fail	Pass Fail

Additional copies of this page may be attached.

All tests marked "Fail" and any repairs made before or during the tightness test must be described in the COMMENTS section.

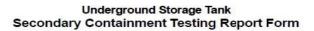
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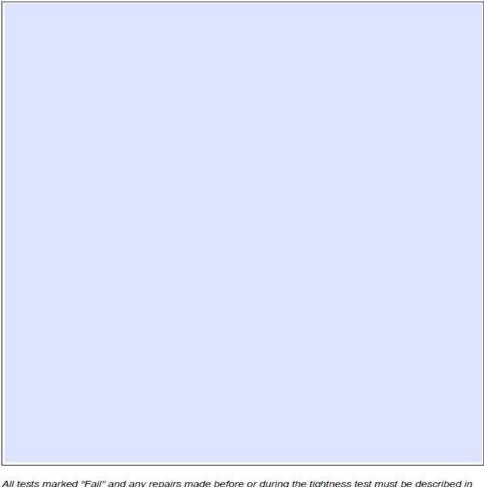
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- -Owner & Operator submit completed form within 30 days of testing 23ccr 2637 (f)
- -Tests shall be performed in accordance with manufacturer's guidelines or standards 23 CCR 2637 (c)



9. COMMENTS



All tests marked "Fail" and any repairs made before or during the tightness test must be described in the COMMENTS section.

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## Example of tester, Tests liquid level







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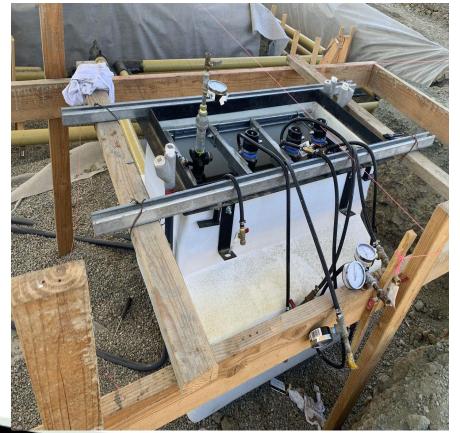
# Secondary Containment Testing (Exempt for VHP systems) LG 160

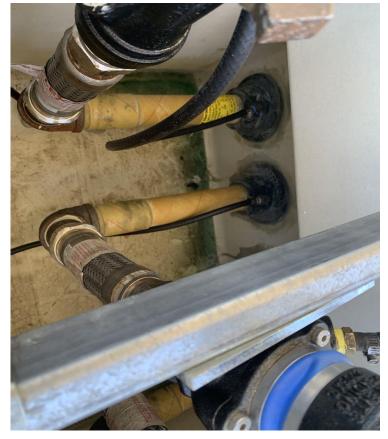
- Tank Secondary Containment (aka Tank Annular)
- Pipe Secondary Containment (product, vapor return (if applicable), vent (if applicable)
- Under Dispenser Containment (UDC)
- Submersible Turbine Pump (STP) sump
- Fill sump (if applicable)
- Vent Box (if applicable)
- Transition sump



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## Secondary Lines tested for tightness







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## Secondary Lines tested for tightness





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#### Tank Secondary Containment Test





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Failed Soap Test, soap applied to secondary under pressure (more common with installs or when problems occur)







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#### Secondary Containment video



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### Overfill Prevention Equipment Testing

- Periodic OPE inspection must occur at least once every 36 months
- Inspection Methods:
- a) Manufacturer guidelines,
- b)if manufacturer guidelines do not exist or do not meet the inspection criteria: use a industry code or engineering standard, such as PEI's Recommended Practice 1200
- c)If none of these above meet the inspection criteria, use a method developed by a California registered professional engineer
- A qualified UST service technician must possess training or certification provided by
- a)The manufacturer of the OPE being inspected
- b)The developer of the industry code or engineered standard
- c)The engineer that developed the inspection method



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## Overfill Prevention Equipment (LG 150-3) OPE Performance Measures

- 1. Alert the transfer operator when the tank is 90% full by:
  - a. Restrict the flow into the tank (ball float); or
    - b. Triggering audible and visual alarms (Overfill Alarm)\* (only one tank at a time)
- 2. Restrict delivery of flow to the tank at least 30 minutes before the tank overfills, provided the restriction occurs when the tank is filled to no more than 95% of capacity; and activate an audible alarm at least five minutes before the tank overfills
- 3. Provide positive shut-off of flow to the tank when the tank is filled to no more than 95% of capacity (flapper or flapper valve)
- 4. Provide positive shut-off of flow to the tank so that none of the fittings located on the top of the tank are exposed to product due to overfilling



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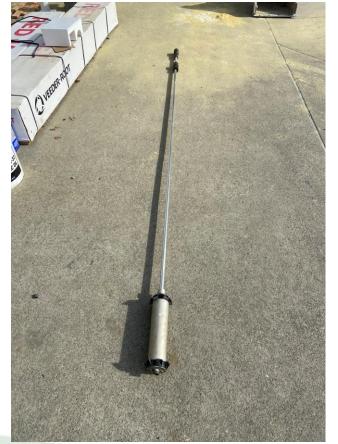
### Overfill Prevention Exemption (see LG150-3)

- All of the following conditions exist:
- The tank inlet exists in an observable area;
- The spill container is adequate to collect any overfill;
- The tank system is filled by transfers of no more than 25 gallons at one time;
- The secondary containment piping exemption described below is not being used (UPAs cannot waive the OPE requirements for any UST where the secondary containment piping exemption).



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### OPE: Tank Gauge (ATG) Audible/Visual Alarm







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## Overfill Prevention Form -Completed by UST Service Technician -Submitted by Owner and Operator

	Repair Inspection			36 Month Inspection				
I. FACILITY INFORMATION								
				Date of O	verfill Preventi	on Equipmen	nt Inspection	
g Business	As)							
-	- 50							
			City			ZIP C	ode	
				CIAN INI	FORMATIO	N		
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ICC Cortification #				ICC Cortification Expiration Date				
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						Restricts Flow		
Yes	□ No	☐ Yes	□ No	Yes	□ No	☐ Yes	□ No	
8								
☐ Yes		Yes		☐ Yes		Yes		
☐ No (Specify in V.) ☐ No (		□ No (S)	■ No (Specify in V.) ■ No (S		Specify in V.) No (S		ecify in V.	
							_	
SUMM	ARY OF I	SPECTI	ON RESUL	TS				
SUMM.	ARY OF II	SPECTI □ Pass	ON RESUL	TS Pass	☐ Fail	☐ Pass	Fai	
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UNDERGROUND STORAGE TANK

If the facility has more components than this form accommodates, additional copies of this page may be attached. CERS = Caifornia Environmental Reporting System, ID = Identification, UST = Underground Storage Tank, ICC = International Code Council, AIV = Audible and Visual

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#### Fuel Deliveries

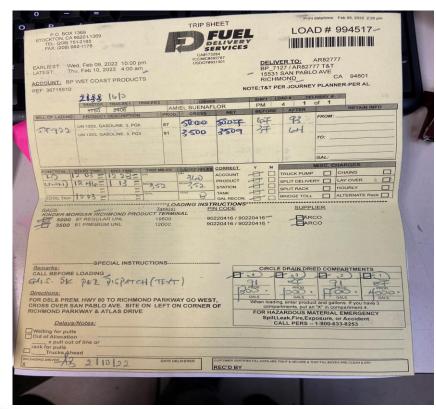






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### Fuel Delivery Records







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#### **OPE:** Ball Float





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#### Overfill Prevention Equipment

• Effective October 1, 2018, UST owners or operators may not install, repair, or replace a flow restrictor (ball float) on vent piping to comply with OPE Performance Measures 1(a) or 2.



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#### OPE: Shut-off Valve or Flapper (OPW)









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#### Franklin Fueling Systems Defender Series



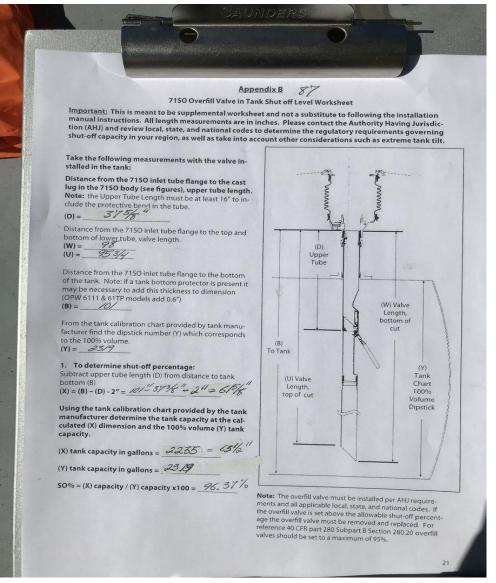




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#### Example of 1 Worksheet







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### 95% of 2,324 Gal =2,208 Gal Distance from tank bottom to 95% is ~ 62-5/8 inches

62-5/8"	2206	69-7/8"	2323
62-3/4"	2209	70"	2323
62-7/8"	2212	70-1/8"	2324
63"	2215	70-1/4"	2324
63-1/8"	2217	70-3/8"	2324
63-1/4"	2220		
63-3/8"	2223		
63-1/2"	2226		
63-5/8"	2229		



#### Calibration Chart

2.500 Gallon - 6' Diameter Double-Wall Tank

DIPSTICK	DIPSTICK	K	DIPSTICK		DIPSTICK		DIPSTICK		
READING	GALLONS	READING	GALLONS	READING	GALLONS	READING	GALLONS	READING	GALLONS
0-1/8"	1	7-1/4"	112	14-3/8"	316	21-1/2"	579	28-5/8"	877
0-1/4"	2	7-3/8"	115	14-1/2"	321	21-5/8"	584	28-3/4"	883
0-3/8"	2	7-1/2"	118	14-5/8"	325	21-3/4"	589	28-7/8"	888
0-1/2"	3	7-5/8"	121	14-3/4"	329	21-7/8"	594	29"	894
0-5/8"	4	7-3/4"	124	14-7/8"	333	22"	599	29-1/8"	899
0-3/4"	5	7-7/8"	127	15"	338	22-1/8"	604	29-1/4"	904
0-7/8"	6	8"	130	15-1/8"	342	22-1/4"	609	29-3/8"	910
1"	7	8-1/8"	133	15-1/4"	346	22-3/8"	614	29-1/2"	915
1-1/8"	8	8-1/4"	136	15-3/8"	350	22-1/2"	619	29-5/8"	921
1-1/4"	9	8-3/8"	139	15-1/2"	355	22-5/8"	624	29-3/4"	926
1-3/8"	10	8-1/2"	142	15-5/8"	359	22-3/4"	629	29-7/8"	932
1-1/2"	11	8-5/8"	145	15-3/4"	363	22-7/8"	635	30"	937
1-5/8"	13	8-3/4"	149	15-7/8"	368	23"	640	30-1/8"	943
1-3/4"	14	8-7/8"	152	16"	372	23-1/8"	645	30-1/4"	948
1-7/8"	15	9"	155	16-1/8"	377	23-1/4"	650	30-3/8"	954
2"	17	9-1/8"	158	16-1/4"	381	23-3/8"	655	30-1/2"	959
2-1/8"	18	9-1/4"	162	16-3/8"	385	23-1/2"	660	30-5/8"	965
2-1/4"	20	9-3/8"	165	16-1/2"	390	23-5/8"	665	30-3/4"	970
2-3/8"	22	9-1/2"	168	16-5/8"	394	23-3/4"	670	30-7/8"	976
2-1/2"	23	9-5/8"	172	16-3/4"	399	23-7/8"	676	31"	981
2-5/8"	25	9-3/4"	175	16-7/8"	403	24"	681	31-1/8"	987
2-3/4"	27	9-7/8"	179	17"	408	24-1/8"	686	31-1/4"	992
2-7/8"	28	10"	182	17-1/8"	412	24-1/4"	691	31-3/8"	998
3"	30	10-1/8"	186	17-1/4"	417	24-3/8"	696	31-1/2"	1003
3-1/8"	32	10-1/6	189	17-1/4	421	24-3/0	701	31-5/8"	1003
3-1/4"	34	10-1/4	193	17-1/2"	426	24-5/8"	707	31-3/4"	1014
3-3/8"	36	10-3/6	196	17-1/2	431	24-3/4"	712	31-7/8"	1020
3-1/2"	38	10-1/2	200	17-3/4"	435	24-7/8"	717	32"	1025
3-5/8"	40	10-3/4"	203	17-7/8"	440	25"	722	32-1/8"	1023
3-3/4"	42	10-7/8"	207	18"	444	25-1/8"	728	32-1/4"	1036
3-7/8"	44	11"	211	18-1/8"	449	25-1/4"	733	32-3/8"	1042
4"	46	11-1/8"	214	18-1/4"	454	25-3/8"	738	32-3/0	1042
4-1/8"	48	11-1/4"	218	18-3/8"	458	25-1/2"	743	32-5/8"	1053
4-1/4"	50	11-3/8"	222	18-1/2"	463	25-5/8"	749	32-3/4"	1058
4-3/8"	52	11-1/2"	225	18-5/8"	468	25-3/4"	754	32-7/8"	1064
4-1/2"	55	11-5/8"	229	18-3/4"	472	25-7/8"	759	33"	1070
4-5/8"	57	11-3/4"	233	18-7/8"	477	26"	765	33-1/8"	1075
4-3/4"	59	11-7/8"	237	19"	482	26-1/8"	770	33-1/4"	1081
4-7/8"	61	12"	240	19-1/8"	487	26-1/4"	775	33-3/8"	1086
5"	64	12-1/8"	244	19-1/4"	491	26-3/8"	780	33-1/2"	1000
5-1/8"	66	12-1/4"	248	19-3/8"	496	26-1/2"	786	33-5/8"	1092
5-1/4"	69	12-1/4	252	19-1/2"	501	26-5/8"	791	33-3/4"	1103
5-3/8"	71	12-3/6	256	19-5/8"	506	26-3/4"	796	33-7/8"	1103
5-1/2"	74	12-1/2	260	19-3/4"	511	26-7/8"	802	34"	1114
5-5/8"	76	12-3/4"	264	19-7/8"	515	27"	807	34-1/8"	1119
5-3/4"	79	12-7/8"	268	20"	520	27-1/8"	813	34-1/4"	1125
5-7/8"	81	13"	272	20-1/8"	525	27-1/4"	818	34-3/8"	1131
6"	84	13-1/8"	276	20-1/4"	530	27-3/8"	823	34-3/0	1136
6-1/8"	87	13-1/6"	280	20-1/4"	535	27-1/2"	829	34-1/2	1136
6-1/4"	89	13-1/4	284	20-3/6	540	27-1/2	834	34-3/4"	1147
6-3/8"	92	13-3/0	288	20-1/2	545	27-3/4"	839	34-3/4	1153
6-3/8"	95	13-1/2"	288	20-5/6"	545	27-3/4"	839	34-7/6"	1153
6-5/8"	97	13-3/4"	292	20-3/4	554	28"	850	35-1/8"	1164
6-3/4"	100	13-3/4"	300	20-7/6"	559	28-1/8"	856	35-1/6"	1.000
6-7/8"		13-776"						35-1/4	1169
6-7/8"	103 106	14"	304 308	21-1/8"	564 569	28-1/4" 28-3/8"	861 866	35-3/8"	1175 1181
7-1/8"	109	14-1/4"	312	21-3/8"	574	28-1/2"	872	35-5/8"	1186

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#### Another Example of Worksheet

#### **Appendix B**

#### 71SO Overfill Valve in Tank Initial Shut off Level Worksheet

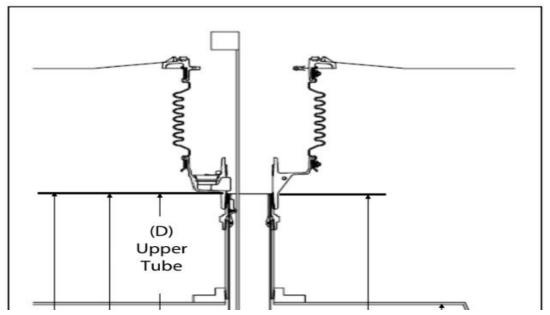
<u>Important:</u> This is meant to be supplemental worksheet and not a substitute to following the installation manual instructions. All length measurements are in inches. Please contact the Authority Having Jurisdiction (AHJ) and review local, state, and national codes to determine the regulatory requirements governing shut-off capacity in your region, as well as take into account other considerations such as extreme tank tilt.

Take the following measurements with the valve installed in the tank:

Distance from the 71SO inlet tube flange to the cast lug in the 71SO body (see figures), upper tube length. Note: the Upper Tube Length must be at least 16" to include the protective bend in the tube.

Distance from the 71SO inlet tube flange to the top and bottom of lower tube, valve length.

Distance from the 71SO inlet tube flange to the bottom





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#### Overfill Prevention Equipment

- USTs installed on or before June 30, 1987 may utilize any of the OPE Performance Measures regardless of piping secondary containment
- USTs installed between July 1, 1987 and June 30, 2003:
- a) May utilize any OPE Performance Measures 2 or 3: exempt from secondary containment requirement or without secondary containment on vent and tank riser piping.
- b)May utilize OPE Performance Measures 1 or 4: if the UST systems have DW piping, DW vent and Vapor, Fill sump, and being monitored (must pass secondary containment testing)
- USTs installed on or after July 1, 2003 require all pipe to be secondarily contained and therefore may utilize any of the OPE Performance Measures



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# BREAKTIME!



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#### Laws, Regulations and Reference Materials

- California Code of Regulations, Title 23, Division 3, Chapter 16 (23 CCR)
- California Health and Safety Code (H&SC) Chapter 6.7
- Petroleum Equipment Institute (PEI) 100/300/500/900/1200 (these are recommended practices)
- CCR Title 8 Section 5157, Permit Required Confined Space
- Local Guidance (LG) letters
- Dollars and Sense, Financial Responsibility Requirements for USTs
- Operating and Maintain UST system (US-EPA)



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#### Petroleum Equipment Institute (industry standards)

- PEI/RP100: Recommended Practices for Installation of Underground Liquid Storage Tanks
- PEI/RP300: Recommended Practices for Installation and Testing of Vapor Recovery Systems at Vehicle Fueling Sites
- <u>PEI/RP500</u>: Recommended Practices for Inspection and Maintenance of Motor Fuel Dispensing Equipment
- <u>PEI/RP900</u>: Recommended Practices for the Inspection and Maintenance of UST systems
- <u>PEI/RP1200</u>: Recommended Practices for the Testing and Verification of Spill, Overfill, Leak Detection and Secondary Containment Equipment at UST Facilities



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#### Removal and Installation videos



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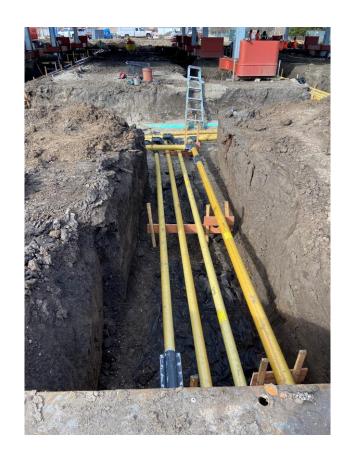




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Double Wall Steel/Fiberglass Tank





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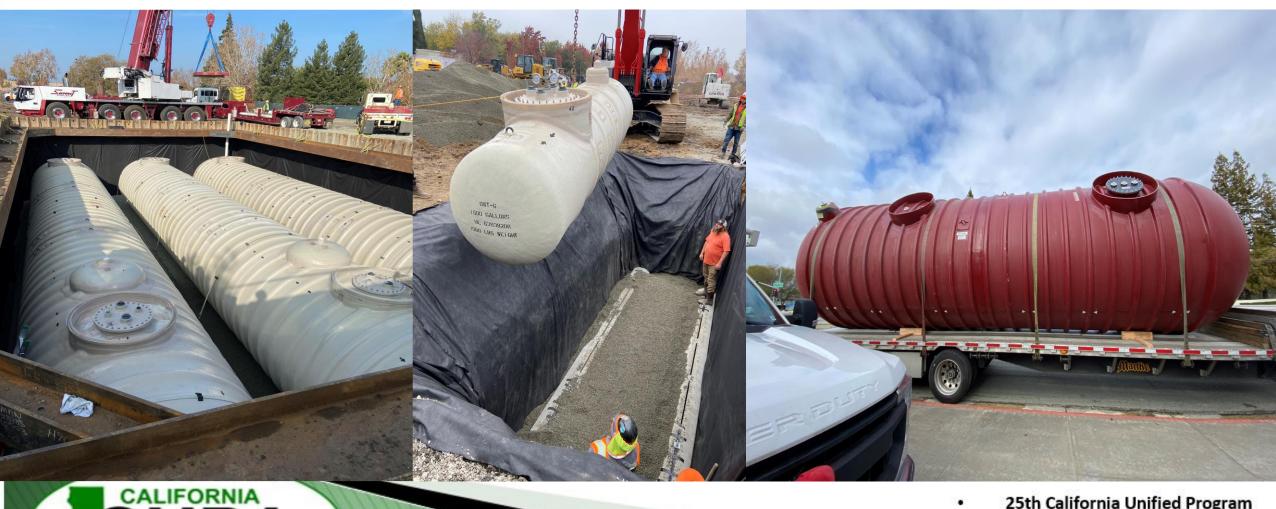
#### Steel Tank





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## Double Walled (DW) Fiberglass (FBG) Tanks



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Common Piping

Fiberglass Flexible



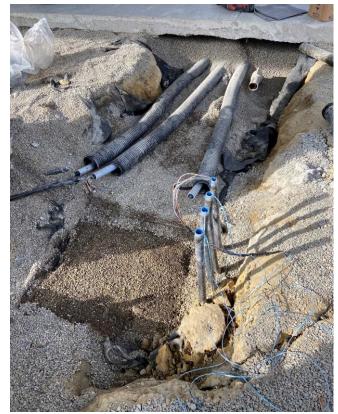


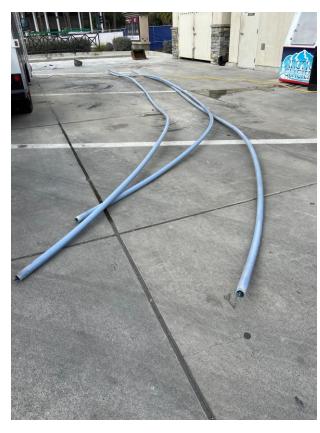


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#### Flexible Piping (RockGuard protection layer)









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#### How many types of UST systems are out there?

- Single-Walled (SW) tanks-SW piping (The deadline for removal of all SW USTs is December 31, 2025)
- SW tanks-Double-walled (DW) piping (The deadline for removal of all SW USTs is December 31, 2025)
- DW tanks-SW piping
- DW tanks-DW piping
- Vacuum/Pressure/Hydrostatic (VPH) installed on or after July 1, 2004



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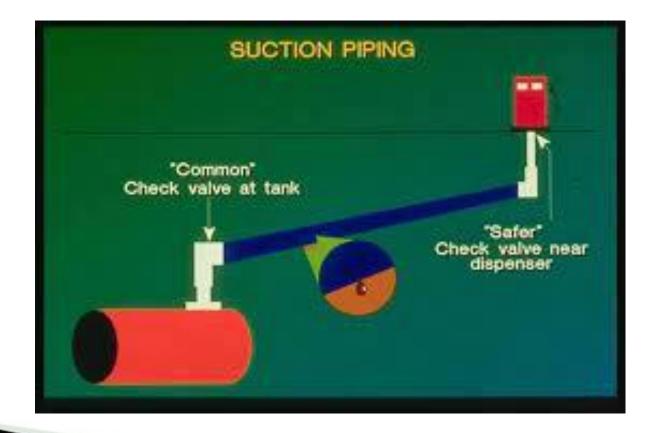
#### Piping System Type

- Pressure (common)
- Gravity (waste oil)
- Conventional Suction (Check valve at tank-product stays in pipe)
- Safe Suction (No check valve at tank-product drains from pipe back to tank)
- Note: Conventional suction and Safe suction have vertical check valve at the dispenser



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#### From the internet source





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#### **UST Timelines**

- Tank installed on or before January 1, 1984: called Existing Tanks, made of single-walled (SW) Fiberglass (FBG) or Steel
- Tank installed after January 1, 1984: called New Tanks, double walled tanks
- From January 1, 1984 to July 1, 1987: Hybrid Systems
  - SW product piping
  - DW product piping
- After July 1, 1987: DW tanks and DW piping
- 1998 Upgrades
- January 1, 2000; July 1, 2000; and December 31, 2003: Under dispenser Containment (UDC)
- July 1, 2003 to July 1, 2004: DW tanks and DW piping including vent, vapor, riser, etc.
- Vacuum/Pressure/Hydrostatic (VPH) installed on or after July 1, 2004
- October 1, 2018: Overfill, emergency generator tanks systems (LLD), method of demonstrating compatibility (greater than 10% ethanol or 5% biodiesel)



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#### 1998 Tank Upgrades

- Existing UST: No later than December 22, 1998, all USTs are required to be replaced or upgraded to prevent releases due to:
  - Corrosion
  - Spills
  - or Overfills for the UST's operating life
- Don't upgrade: Remove



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## 1998 Tank Upgrades for Hazardous Substance UST

- By December 22, 1998, all USTs containing hazardous substance other than motor vehicle fuels shall be retrofitted with secondary containment.
- Example: all SW waste oil USTs have been replaced with DW tanks.



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## 1998 Upgrades

- By December 22, 1998, all motor vehicle fuel tanks (MVF) constructed of steel had to be:
  - Retrofitted with secondary containment
  - Or upgraded by one of the following:
    - Cathodic protection and interior lining
    - Cathodic protection and a bladder system (I have not seen any tanks in Co Co County)



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## 1998 Upgrades

- By December 22, 1998, all UST systems must be retrofitted with:
  - Striker or wear plate or drop tube bottom
  - Overfill prevention system
  - Spill container



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## Spill/Fill Container/Bucket





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# 1998 Tank Upgrades for Hazardous Substance Piping

- By December 22, 1998, piping containing hazardous substance other than motor vehicle fuel required secondary containment.
- Example: Waste oil piping
- Monitoring for DW piping
- Don't upgrade: REMOVE



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## 1998 Upgrades for SW Piping

- By December 22, 1998, all underground piping containing motor vehicle fuel and connected to an existing tank required secondary containment, unless the SW piping was constructed of
  - FBG reinforced plastic, or
  - Catholically protected steel, or other material compatible with the stored product and corrosion resistant
- By December 22, 1998, all underground piping containing motor vehicle fuel and connected to an <u>UST</u> installed prior to July 1, 1987:
  - Can be SW FBG, or
  - Catholically protected steel,
  - Can be DW FBG



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# 1998 Upgrades for Automatic Line Leak Detectors (LLD) For Underground Pressurized Piping

- By December 22, 1998, all LLD for underground pressurized piping which is not secondarily contained shall be capable of shutting off the pump when a release occurs
- In addition, the pumping system shall shut down automatically if the LLD fails or is disconnected.
- For UST emergency generator system, the leak detector must be connected to an audible and visual alarm to indicate a release malfunction of the system.



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### DW Piping

- Piping connected to tanks which were installed after July 1, 1987, shall have secondary containment
- Exemptions:
  - Vent or tank riser piping if there is overfill protection
  - Vapor recovery piping designed not to contain liquid
  - Safe suction piping
- All corrodible underground piping, if in direct contact with backfill, shall be protected against corrosion:
  - FBG,
  - Steel with cathodic protection or steel isolated from direct contact with backfill



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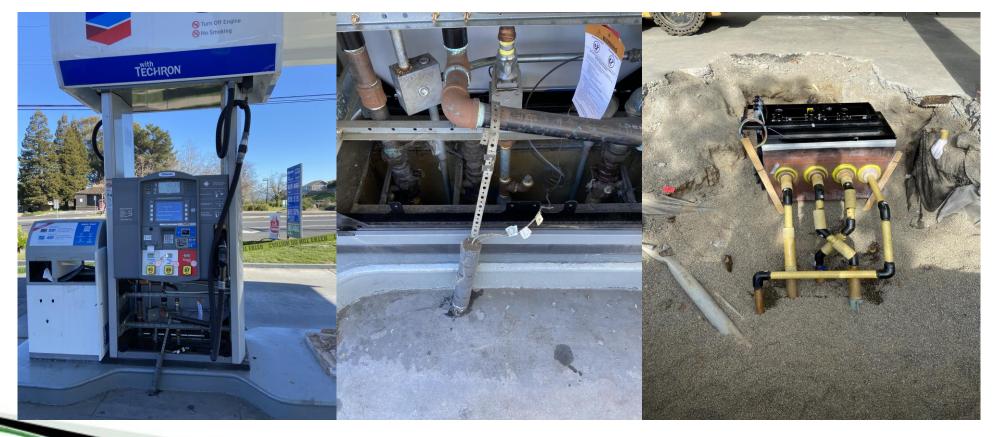
### UDC

- UDC must be installed:
  - At time of installation for UST systems installed after January 1, 2000
  - By July 1, 2000, for systems installed after July 1, 1987, located within 1,000 ft. of a public drinking water well
  - By December 31, 2003, for all others.



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## Under Dispenser Containment (UDC)





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# Annual Line Tightness Test for Underground Pressurized Piping (0.1 GPH)

- All tanks including <u>UST system for Emergency Generator</u> installed before July 1, 2004 must conduct annual line tightness test, unless:
  - The monitoring system shuts down the pump or stops the flow of product at the dispenser when a leak is detected in the UDC
  - The monitoring system for all product pipiping other than that contained in the UDC is fail safe, and shuts down the pump when a leak is detected.
- Tanks installed after July 1, 2004: Exempt. What does it mean?
  - Not required shuts down the pump or stops the flow of product at the dispenser when a leak is detected in the UDC
  - Not required sensor out and fail safe



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#### A GENERAL OVERVIEW OF UNDERGROUND STORAGE TANK CONSTRUCTION, MONITORING AND TESTING REQUIREMENTS

The attached tables outline underground storage tank (UST\*) system requirements in general terms and are not meant to detail all requirements. References to the Health and Safety Code, California Code of Regulations and Local Guidance (LG) letters throughout this overview are intended to be useful but are not necessarily exhaustive of all legal references that might apply or be relevant to a specific requirement. Statutes, regulations, and guidance documents are subject to change, so the references contained herein are current as of the revision date. For more specific information or details on UST system components, monitoring and testing options, etc., refer to the relevant statutes and regulations (Health and Safety Code, division 20, chapter 6.7 (H&SC) and California Code of Regulations, title 23, division 3, chapter 16 (CCR)).

#### **Acronyms**

ATG: Automatic Tank Gauge	MVF: Motor Vehicle Fuel
CITLD: Continuous In-Tank Leak Detection	O/O: Owner/Operator
DW: Double-Walled	OPE: Overfill Prevention Equipment
FRP: Fiberglass-Reinforced Plastic	SIR: Statistical Inventory Reconciliation
GPH: Gallons per Hour	SW: Single-Walled
GW: Groundwater	UDC: Under-Dispenser Containment
HAZ: Hazardous Substance Tank	UPA: Unified Program Agency
LLD: Line Leak Detector	VPH: Vacuum, Pressure, Hydrostatic

<sup>\*</sup>UST is defined in CCR as tanks and connected piping.

#### **General Construction Requirements for All USTs**

Corrosi on Protecti on	Spill Containment	Overfill Prevention Equipment	Under Dispenser Containment
All USTs shall be resistant to corrosion or have corrosion protection.  OR  Components must be isolated from the backfill, including turbines, risers, and spill containment.  CCR §2635(a), 2636(b), & 2662(c)	Required on all USTs:  1. Minimum 5-gallon capacity; 2. Resistant to galvanic corrosion; 3. Method to remove liquid from the spill containment; and  HSC §25284.1 & 25284.2; CCR §2635(b); LG 166	Required on all USTs, and OPE cannot have manual override.  OPE Performance Measures:  1. Device activates at 90%, restricts flow or triggers an audible and visual alarm (e.g., ATG or ball float.);  2. Device that restricts flow 30 minutes before overflow provided at no more than 95% capacity and activates an alarm 5 minutes before overflow (e.g., ATG and ball float.);  3. Device activates at 95%, positive shut-off of flow to UST (e.g., drop tube flapper valves.); or  4. Device provides positive shut-off before UST fittings are exposed to product.  The UPA may waive the OPE requirement if all of the below conditions are met:  1. Vent and riser pipe are DW;  2. Inlet exists in an observable area;  3. Spill containment adequate to collect any overfill; and  4. UST filled by no more than 25 gallons per event.  HSC §25290.1(f), 25290.2(e), 25291(c), & 25292(d); CCR §2635(c) & (d), 2636(a), & 2665; LG 150	UST Installed before July 1, 2003  Required for all systems with dispensers.  CCR §2636(g)  UST Installed on or after July 1, 2003  Constructed, operated, and maintained product tight.  Product tight includes both liquid and vapor.  HSC §25290.1 & 25290.2

<sup>&</sup>lt;sup>1</sup> Flow restrictors on vent piping which require repair or replacement shall be retrofitted with equipment in accordance with CCR §2635(c) and (d). New installations may install flow restrictors; however flow restrictors cannot be used as an overfill prevention method.

#### **Tank Construction and Monitoring Requirements**

Date of UST Installatio n	Tank Construction Type	Tank Monitoring Options	Compatibility
MVF On or before January 1, 1984	SW FRP or steel with FRP jacket;  OR  1)SW steel w/ lining or bladder; and 2) corrosion protection.  CCR §2662	<ol> <li>One of the following options required for SW USTs:</li> <li>SIR at least once every 30 days and tank integrity testing at least once every 24 months;</li> <li>ATG 0.2 gph at least once every 30 days;</li> <li>CITLD 0.2 gph at least once every 30 days;</li> <li>GW Monitoring at least once every 30 days; or</li> <li>Continuous Vadose Zone Monitoring.</li> </ol> CCR §2643(b), 2644, 2647, & 2648	All UST systems must be compatible with substance stored. After October 1, 2018, 30 days before storing or changing the hazardous substance, O/O must demonstrate compatibility with all components of the UST system by submitting written approval from an independent testing organization and/or statement of compatibility from the component manufactur er.  CCR §2631(j) & (I), 2631.1, & 2640.1
HAZ On or before January 1, 1984	DW construction is required for all hazardous substance USTs. SW HAZ USTs required upgrade to DW systems by December 22, 1998.  CCR §2662(b)	Continuous Interstitial Monitoring w/ audible and visual alarm.  HSC §25292(a)	
After January 1, 1984 and before July 1, 2003	Primary containment product tight. Secondary containment required.  HSC §25291; CCR §2631	Continuous Interstitial Monitoring w/ audible and visual alarm.  HSC §25291(b)	
On or after July 1, 2003 <sup>2</sup>	Primary and secondary containment product tight.  HSC §25290.2(a)	Continuous Interstitial Monitoring w/ audible and visual alarm.  USTs installed on or after July 1, 2004, the interstitial space must be monitored by VPH and connected to audible and visual alarm.  HSC §25290.1(d), 25290.1(e), & 25290.2(d); LG 162	

<sup>&</sup>lt;sup>2</sup> Primary and secondary containment on tanks installed on or after July 1, 2003 must be impervious to liquid and vapor phases of contained product.

#### **Piping Construction Requirements**

Date of UST Installatio n	Product Piping	Vent, Vapor, and Riser Pipe	Compatibility
MVF Before July 1, 1987  On or after July 1, 1987 through July 1, 2003	OR SW FRP; OR SW steel w/ corrosion protection.  Note: SW buried pipe must meet the requirements of CCR, title 23, article 3, when repaired or replaced.  HSC §25292(b) & 25291(a)(7); CCR §2636(a) & 2666(b)(2)  DW construction with turbine sump, unless connected to a suction dispensing system that meets safe suction requirements.  HSC §25291(a); CCR §2636(a)(3)	No sump requirement for SW construction.  DW construction with sump if designed to contain liquid-phase product;  OR  SW dependent on OPE.	All UST systems must be compatible with substance stored. After October 1, 2018, 30 days before storing or changing the hazardous substance, O/O must demonstrate compatibility with all components of the UST system by submitting written approval from an independent testing organization and/or statement of compatibility from the component manufacturer.  CCR §2631(j) & (I), 2631.1, & 2640.1
On or after July 1, 2003	Secondary containment required. Liquid and vapor tight.  HSC §25290.1(a) & (c) & 25290.2(a) & (c)	CCR §2636(a); <u>LG 150</u> Secondary containment required for buried pipe.  Meets the definition of piping. Liquid and vapor tight.  HSC §25290.1(a) & (c) & 25290.2(a) & (c)	

#### **Monitoring Requirements for Single-Walled Piping Types**

Pressurized	Suction (Conventional)	Safe Suction	Gravity
Must be equipped with an electronic LLD capable of detecting a 3.0 gph leak. The LLD shall be capable of shutting off the pump when a release occurs and shall shut down the pumping system automatically if the LLD fails or is disconnected. LLDs on Emergency Generator systems may have an audible and visual alarm in lieu of shutting down the pumping system.  AND EITHER  1.Pass a 0.2 gph line test at least once every 30 days; or 2.Pass a 0.1 gph line tightness test at least once every 12 months  CCR §2643(c) & 2666(b)(2)	0.1 gph line tightness test every 36 months;  AND  Daily visual monitoring for presence of air in system. (Inspection log required.)  CCR §2643(d), 2666(b)(2), & Appendix II	<ol> <li>No monitoring requirements if <u>all</u> criteria are met:</li> <li>Below-grade piping operates at less than atmospheric pressure;</li> <li>Below-grade piping is sloped so the contents drain back into tank if suction is released;</li> <li>No valves or pumps installed below grade in suction line. Only one check valve installed directly below and as close as practical to suction pump; and</li> <li>Inspected by method that readily demonstrates that requirements 1 through 3 are met.</li> <li>CCR §2636(a)(3) &amp; 2641(b)</li> </ol>	0.1 gph line tightness test every 24 months  CCR §2643(e) & 2666(b)(2)

#### Monitoring Requirements for Double-Walled Piping Installed Before July 1, 2004

Pressurized	Emergency Generator System with Underground Pressurized Piping	In Lieu of the Line Tightness Test	Suction	Gravity
An LLD that restricts or shuts off flow when leak is detected;  AND  A line tightness test at least once every 12 months;  AND EITHER  1.A continuous monitoring system that activates an audible and visual alarm; or  2.A continuous monitoring system that stops the flow of product at the dispenser when a leak is detected.  CCR §2636(f)(1), (2), & (3)	An LLD that restricts, shuts off flow, or activates an audible and visual alarm;  AND  A line tightness test at least once every 12 months;  AND  Continuous monitoring system checked at least daily (Inspection log required);  THAT EITHER  1. Activates an audible and visual alarm; or 2. Stops the flow of product when a leak is detected.  CCR §2636(f)(1), (4), & (5) & 2666(f)	Continuous monitoring system shuts down the pump or stops the flow of product at the dispenser when a leak is detected in the UDC;  AND  Continuous monitoring system for all product piping located outside the UDC is fail-safe and shuts down the pump when a leak is detected.  CCR §2636(f)(4)	Continuous interstitial monitoring for piping and UDC that activates an audible and visual alarm;  OR  Continuous monitoring for both the piping and UDC that stops the flow of product at the dispenser when a leak is detected.  CCR §2636(f)(1)	Continuous monitoring for piping and UDC that activates an audible and visual alarm;  OR  Continuous monitoring for both the piping and the UDC that stops the flow at the dispenser when a leak is detected.  CCR §2636(f)(1)

#### Monitoring Requirements for Double-Walled Piping Installed on or After July 1, 2004

Performance Measure 1	Performance Measure 2	Performance Measure 3
The entire piping length, including piping	The interstitial space between the	The SW transition pipe must be
within sumps or UDCs must be	primary containment (i.e., SW transition	contained within a DW sump or DW
continuously monitored using vacuum,	pipe or fill piping) and secondary	UDC that either:
pressure, or interstitial liquid	containment (i.e., sump or UDC) must	1) extends to the surface; or 2) has a
measurement methods;	be continuously monitored using	DW product tight lid that is
AND	vacuum or pressure;	continuously monitored using vacuum,
AND Sumps and UDCs require leak	AND	pressure, or interstitial liquid level measurement methods;
detection capable of detecting liquid	No leak detection in sumps or UDCs	AND
and vapor releases from the primary	are required;	72
containment;		Sumps and UDCs are required to have
AND	AND	leak detection to detect liquid releases
	3.0 gph LLD required for	or intrusion;
3.0 gph LLD required for	pressurized piping.	AND
pressurized piping.		
HSC §25290.1; <u>LG 162</u>	HSC §25290.1; <u>LG 162</u>	3.0 gph LLD required for
1100 920290.1, <u>LO 102</u>		pressurized piping.
		HSC §25290.1; <u>LG 162</u>



- 25th California Unified Program
  - Annual Training Conference
    - March 20 23, 2023

## This can be found on the State Water Board's website

• <a href="https://www.waterboards.ca.gov/ust/tech\_notices/docs/ust\_construction\_and\_testing\_requirements.pdf">https://www.waterboards.ca.gov/ust/tech\_notices/docs/ust\_construction\_and\_testing\_requirements.pdf</a>



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## Any

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